

# D&D Performance Enterprises

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## **Triumph Scrambler Slip-on Installation**

1. Disconnect negative battery terminal and turn fuel off.
2. Remove air pipes in head, Disconnect rubber hoses, do not discard copper washers.
3. Remove rubber hoses from left carburetor vacuum port and air pump lines at the pump.
4. Place vacuum cap provided in the manifold port.
5. Plug air pipe holes (In the cylinder head) with the socket head cap screws provided and the copper washers from step 2.
6. Replace pilot jets with the .045 jets provided.
7. Lightly seat air/fuel adjustment screw by turning clockwise. (Do not overtighten, overtightening will damage carburetor body). Turn adjustment screw counterclockwise 3 turns.
8. Remove stock mufflers and exhaust gaskets. (Be careful not to lose the rubber heat shield isolators).
9. Remove stock muffler bracket. Do not discard mount bolt.
10. Install new muffler bracket with bolt from step 9. Do not tighten at this time.
11. Remove stock muffler clamps and replace with clamps provided.
12. Install lower muffler. Mount should be pointing up and pipe should be seated in header. Do not tighten at this time.

- 13.** Install top muffler. Mount should be pointing down and pipe should be seated in header.
- 14.** Align mount tabs with the bracket. Top pipe with the welded nut goes to the outside, and then the lower pipe tab and the muffler mount to the inside.
- 15.** Install the supplied bolt and washer.
- 16.** Tighten the mount bracket bolt and the muffler mount bolt. Make sure there is a gap between the mufflers at the rear.
- 17.** Align muffler clamps so when tightened the round portion of the clamp is not in a cut-out.
- 18.** Reinstall heat shields and reconnect battery.
- 19.** Turn fuel on and check for leaks.
- 20.** Clean all fingerprints off exhaust system.
- 21.** Start and run.

You may have to readjust idle. Do so after motorcycle has reached full operating temperature.