

D&D Performance Enterprises

2923 Edith lane

Ft. Worth, Texas 76117

Phone 817-834-8961

Fax 817-831-4260

Buell 1125R Slip-on #534-14M/534-15M

This system is designed for off-road use only. May not be legal for use on public roads.

1. Disconnect negative battery terminal.
2. Remove stock muffler. Do not discard mount bolts or washers.
3. Inspect mid pipe and muffler finish. There is no warranty on finish after system has been installed and run.
4. Install mid pipe using both 27-60m clamps. Use stock bolt, washer and supplied flange nut to secure mid-pipe to the front right engine mount. Do not tighten at this time
5. Use stock bolt, washer and supplied flange nut to secure left front oil cooler bracket to engine mount.
6. Install muffler using the supplied 27-64m clamp. Use stock bolt washer and supplied flange nut to secure the rear muffler mount. Do not tighten at this time.
7. Check all your clearances. Make sure the muffler is not contacting the swingarm.

- 8.** Discard the stock rear left mount bolt. This mount will no longer be used.
- 9.** Tighten rear muffler mount first. Then, mid-pipe to engine, muffler to mid-pipe and finally mid-pipe to headers.
- 10.** Clean exhaust with glass cleaner to remove all finger prints.
- 11.** Reconnect battery.
- 12.** Start engine and check for exhaust leaks.