

# D&D Performance Enterprises

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## **CBR 1000RR Slip-On**

**537-15**

**This system is designed for competition use only. May not be legal for use on public roads.**

1. Disconnect negative battery terminal.
2. Disconnect exhaust servo cable (Located under the seat). Leave cable attached at the muffler end. Leave servo plugged in.
3. Route servo cable away from the bike.
4. Remove the stock muffler with cable attached. Retain stock mounting bolt and nut.
5. Inspect all the parts in the box. There is no warranty on cosmetics after system has been run.
6. Loosen the right side foot control.
7. Install clamp on mid pipe and install on motorcycle. Do not tighten at this time.
8. Install clamps on the mufflers and install them on the mid pipe. The muffler mount goes to the inside of the mount. Attach the bracket with the stock mount bolt. Do not tighten at this time.

9. Tighten foot control assembly to factory torque specs.
10. Check all clearances and adjust as necessary.
11. Tighten muffler clamps to 150 in.lbs.
12. Tighten mid pipe to stock header clamp to 150 in.lbs.
13. Clean the entire system with glass cleaner to remove any finger prints.
14. Reconnect battery.
15. Start motorcycle and check for leaks.

**When this system is used with the factory air cleaner, no mapping should be required.**