

# D&D Performance Enterprises

2923 Edith lane

Ft. Worth, Texas 76117

Phone 817-834-8961

Fax 817-831-4260

## **Kawasaki ZX-10R Bolt-On Mufflers**

**542-11/12**

1. Remove rider and passenger seats and disconnect battery. Negative first.
2. Remove passenger peg mounts.
3. Remove tail body to access muffler mount hardware.
4. Remove stock mufflers. Retain all hardware and gaskets as they will be reused.
5. Install new D&D mufflers and loosely attach hardware.
6. Check alignment between right and left muffler. In some cases you may have to loosen the left midpipe and rotate to achieve correct alignment between mufflers.
7. Tighten muffler mount to frame.
8. Tighten base bolts evenly and in a star pattern.
9. Tighten midpipe mount. If it was adjusted.
10. Reinstall bodywork and passenger peg mounts.
11. Remove front fuel tank mounting bolts.
12. Raise tank and secure.

13. Remove air cleaner cover and install supplied K&N filter.
14. Reinstall tank and secure.
15. Clean mufflers with glass cleaner to remove oil and fingerprints.
16. Reconnect battery.
17. Install seats.
18. Start motorcycle and check for leaks.