

# D&D Performance Enterprises

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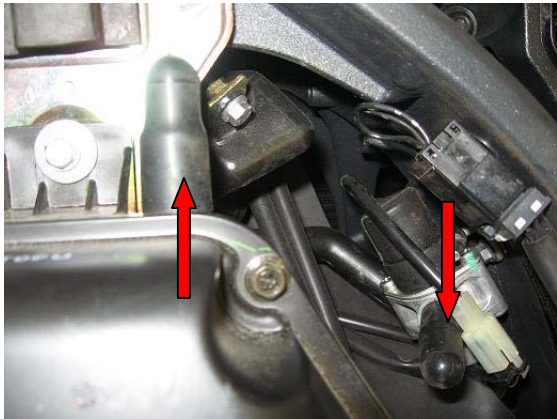
## **05-09 Triumph Sprint 1050 Slip-on 546-11 A / B and Midpipe 547-14 / 15**

1. Remove seat and disconnect the battery.
2. Remove side and rear rails.
3. Remove tail piece. Careful of the paint
4. Remove bag support / taillight assembly. Unclip the wires from the route clips and sit to the side.
5. Loosen the muffler clamp, remove the muffler mount bolt (Retain this bolt and nut for later).
6. Slide muffler down and out the back of the motorcycle.
7. Remove the rubber isolators from the frame and the exhaust gasket from the mid pipe.

**If you are not installing mid pipe #547-14/15 continue to step 13**

8. Remove center stand spring and allow center stand to rest in the down position.
9. Remove the factory heatshield and upper midpipe mount bolt.
10. Loosen the mid pipe clamp and remove the midpipe.
11. Install D&D mid pipe.
12. Install centerstand spring
13. Inspect D&D muffler (No cosmetic warranty if the pipe has been installed).

14. Install D&D muffler using the factory mount bolt and torque to factory specs.
15. Tighten clamp (mid pipe also if D&D equipped) to 120 in.lbs.
16. Clean the muffler (and midpipe if D&D equipped) with glass cleaner to remove any fingerprints or oil.
17. Install bag support / taillight assembly.
18. Install tail piece. The two spacers provided need to be installed under the two rear tail mounts.
19. Install side and back rails.
20. Next remove the fuel tank per factory manual.
21. Remove AI hose from the air box and AI pump.
22. Install provided vacuum caps on air box and AI pump.



23. Install fuel tank per factory manual.
24. Connect battery.
25. Install seat
26. Install Triumph download #20172.
27. Start motorcycle and check for leaks.