

D&D Performance Enterprises

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2009 HD Touring “Boss” 2-1 549-31/32

1. Remove saddlebags.
2. Remove main power fuse from left side.
3. Remove right side floorboard.
4. Disconnect O2 sensor plugs.
5. Remove stock exhaust system (Retain stock transmission mount and hardware).
6. Remove factory O2 sensors from stock header.
7. Open box and inspect all system components (No warranty for cosmetics after pipe has been installed).
8. Install new exhaust gaskets (They are a tight fit and need to be worked in slowly).
9. Apply a small amount of Anti-Seize to the threads of the factory O2 sensors (Be careful not to get any on the end of the sensor) and install sensors in the new header.
10. Install header on motorcycle. The mount tab on the pipe goes on top of the transmission mount.
11. Loosely install factory mounting hardware.
12. Install muffler with supplied hardware.

13. Tighten hardware (To factory specifications) starting at the heads and working to the rear of the bike (Make sure the mount at the transmission does not bind).
Check alignment as you go.
14. Reconnect O2 sensors.
15. Install right side floorboard.
16. Clean entire system with glass cleaner to remove any oil and fingerprints.
17. Install main fuse.
18. Install right side cover and saddlebags.
19. Install Hi-Flow air cleaner according to manufactures instructions
20. Start motorcycle and check for leaks.

When using this system on a stock motorcycle with a Hi-Flow Air Cleaner No Tuner is required!