

D&D Performance Enterprises

2923 Edith lane

Ft. Worth, Texas 76117

Phone 817-834-8961

Fax 817-831-4260

08-09 Triumph Tiger 1050

550 L/H – 11/16

1. Remove seat and disconnect battery negative cable.
2. Remove grab rails and rear tail (Be careful of the paint).
3. Remove stock muffler and midpipe (retain mount bolt and clamp).
4. Open package and check muffler and midpipe (No warranty for cosmetics after installed).
5. Install midpipe into header. Do not tighten clamp at this time.
6. Install muffler onto midpipe. Do not tighten clamp at this time.
7. High pipe muffler attaches to frame using the stock bolt .
Low pipe muffler attaches to the back of the passenger footrest with the supplied bolt and washers.
8. Check alignment and clearances with all moving parts.
9. Tighten clamp at header to factory spec.
10. Tighten muffler clamp to 100 in.lbs.
11. Tighten mount hardware to 12-15 ft.lbs.

12. Install tail piece and grab rails.
13. Clean the entire system with glass cleaner to remove any grease and fingerprints.
14. Attach battery negative terminal.
15. Install seat.
16. Install Triumph Tune #20164.
17. Start system and check for leaks.