

D&D Performance Enterprises

2923 Edith lane

Ft. Worth, Texas 76117

Phone 817-834-8961

Fax 817-831-4260

2009 HD XR 1200 2-1 Bobcat 551-31 A,B,C

1. Remove left side cover.
2. Remove main power fuse.
3. Remove stock exhaust. Retain the factory O2 sensors and mounting hardware.
4. Remove rubber grommet from passenger peg exhaust mount. This mount will no longer be used.
5. Open package and inspect all the parts. (No warranty for cosmetics after system has been installed.)
6. Install O2 sensors onto new headpipe.
7. Install headpipe using factory fasteners at the heads and supplied bolt, nut and washer on lower mount. (Mount tab goes on top of the stock bracket). Do not tighten at the time.
8. Install muffler onto headpipe and attach to the rear most exhaust mount using the stock bolt and supplied nut. Do not tighten at this time.
9. Check clearance and alignment.
10. Tighten mount bolts at the head to factory specs.
11. Make sure the lower mount bolt is not in a bind (moves freely) and torque it to factory spec.
12. Tighten muffler clamp to 100 ft.lbs.
13. Tighten rear mount to factory specs.
14. Replace fuse and side cover.

15. Clean system with glass cleaner to remove any oil or fingerprints.
16. Start bike and check for leaks.

D&D used the Zippers Thunder-Max Auto tuner (Part #309-360) for fuel management with this pipe. Individual results may vary with other tuners.

