

D&D Performance Enterprises

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Kawasaki Vulcan 1700 Nomad / Voyager 554-12

1. Remove seat and saddlebags.
2. Disconnect battery. Negative terminal first.
3. Remove the stock mufflers. Retain the heatshields and gaskets as they will be reused.
4. Open package and inspect all parts. No warranty on cosmetics after system has been installed.
5. Install new D&D mufflers with the factory gaskets.
6. Tighten rear muffler mounts.
7. Tighten clamps.
10. Replace stock heatshields.
11. Clean mufflers with glass cleaner to remove and oil and fingerprints.
12. Reinstall saddlebags.
13. Reconnect battery.
15. Start motorcycle and check for leaks (You may feel a small amount of exhaust upon initial start-up. This is normal and should seal after a short time.)