

# D&D Performance Enterprises

2923 Edith lane

Ft. Worth, Texas 76117

Phone 817-834-8961

Fax 817-831-4260

## **2010 Triumph Thunderbird Slip-ons 557-12**

1. Disconnect battery. Negative terminal first.
2. Remove the stock mufflers. Retain the heatshields and mounting hardware as they will be reused.
3. Remove the muffler gaskets if attached to the headpipe. These are not necessary with the D&D mufflers.
4. Open package and inspect the system. No warranty for cosmetic blemishes after the system is installed.
5. Install new D&D mufflers using the stock mounting hardware. Make sure the supplied clamps are even with the end of the muffler.
6. Tighten rear muffler mounts.
7. Tighten clamps to 150 in.lbs.
8. Replace stock heatshields.
9. Clean mufflers with glass cleaner to remove all oil and fingerprints.
10. Reconnect battery.
11. Install Triumph download #020359
12. Start motorcycle and check for leaks.